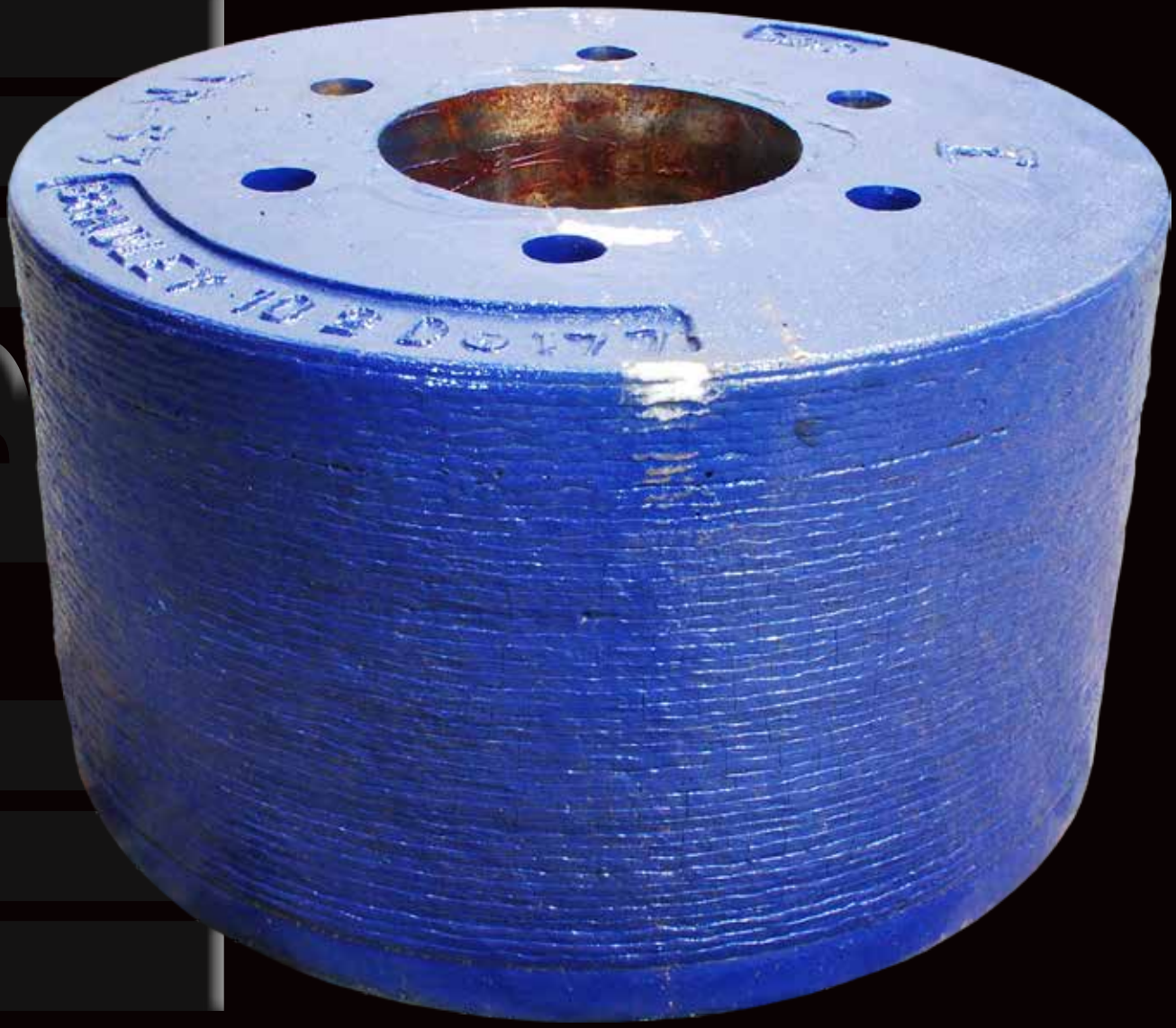


WILLIAMS



Williams Mill Roll.

WILBROS



Worn Mill Rolls staged to be rebuilt
in front of rebuild area.

MILL ROLLS



Raymond Mill Rolls.

MILL ROLLS




The first step of the prep-work involves cleaning the surface of the Mill Roll by thorough wire wheeling.

WHEELS



Raymond Mill Roll.

REPAIRS FROM MILL



Dammaged Mill Rolls are repaired by filling in the deep gouges with chrome carbide.



MILL ROLLS

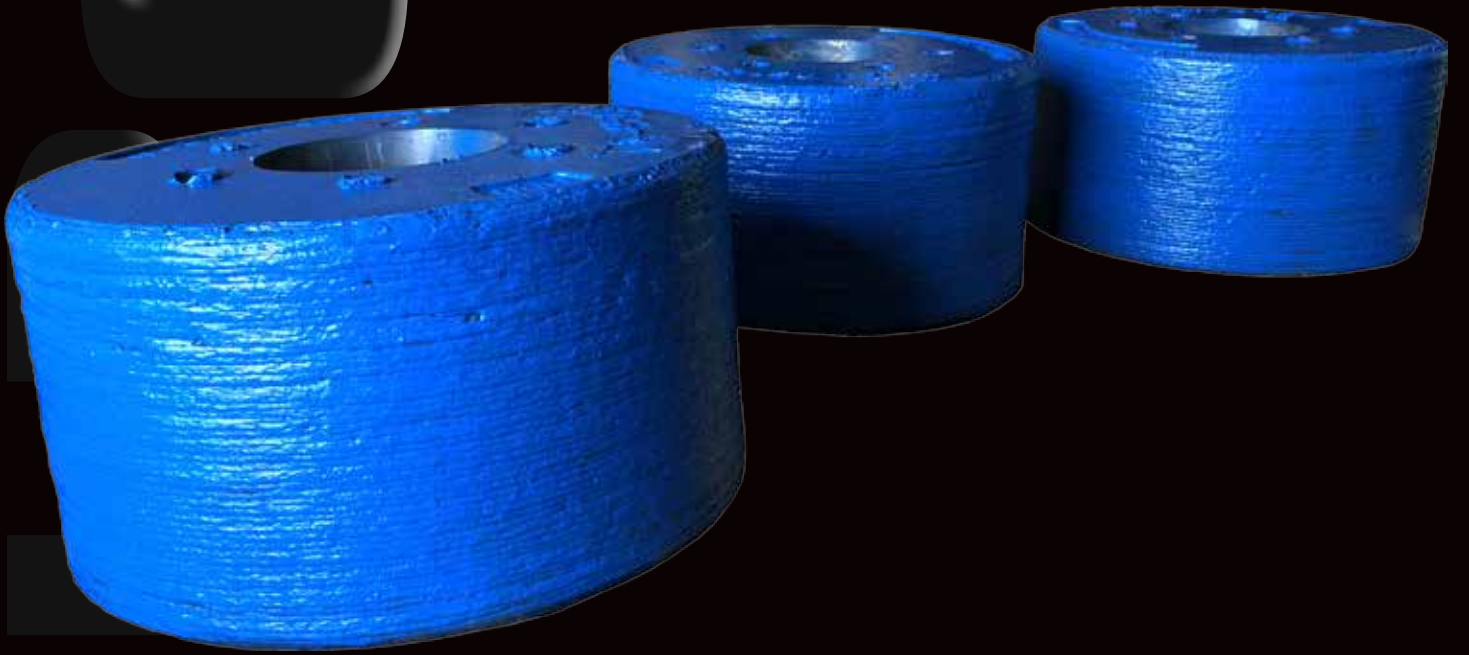
Raymond Mill Rolls.

WHEELS



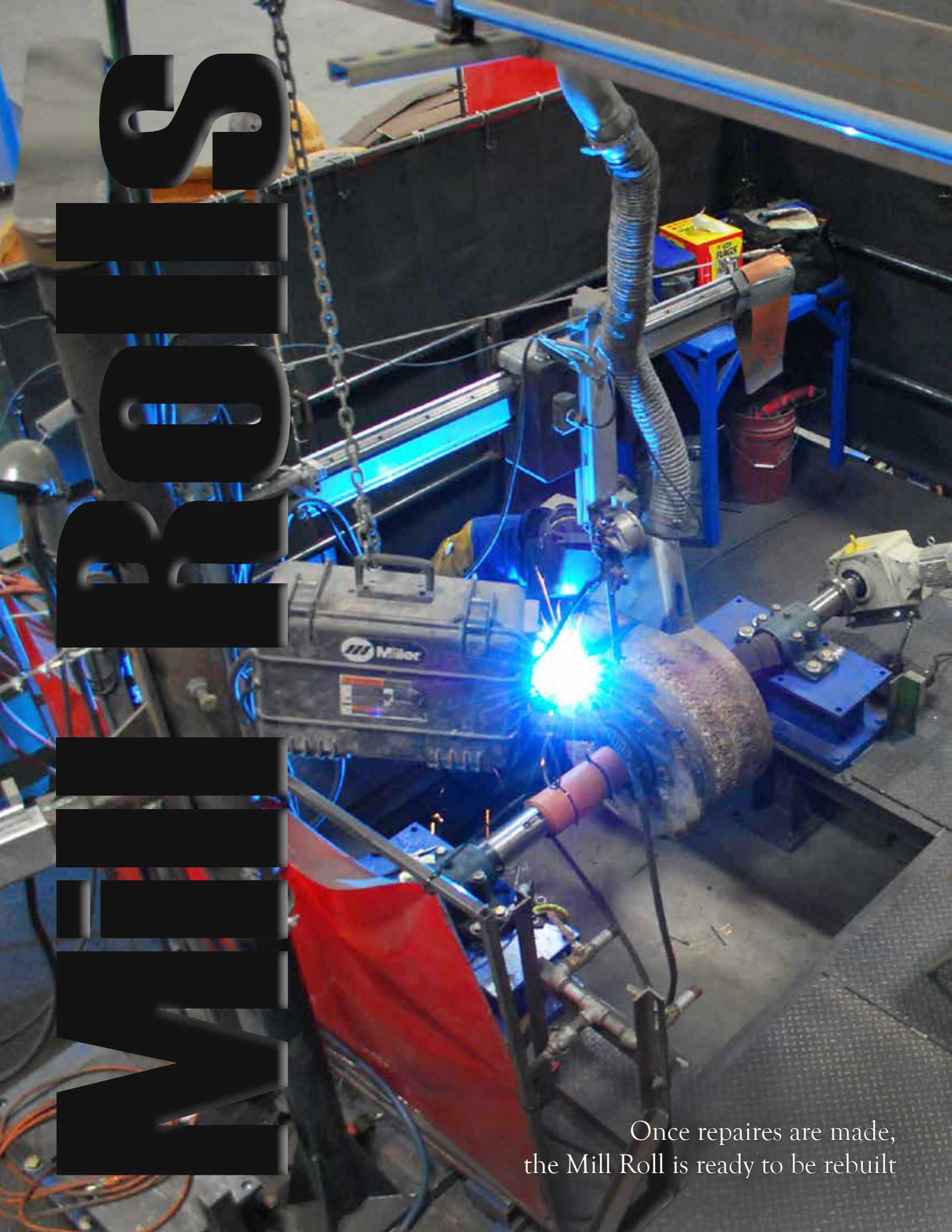
The surface of the Mill Roll must be brought up to even.

WILLIAMS



Williams Mill Rolls.

REBUILD




Once repairs are made,
the Mill Roll is ready to be rebuilt

MILL ROLLS



Raymond Mill Rolls.

MILL ROLLS



Layer after layer of chrome carbide are passed onto the Mill Roll as the build-up continues.

WILLIAMS



Williams Mill Roll.

WILLBROS

The Mill Roll overlay process is constantly being overseen by a skilled rebuild craftsman.

WILLIAMS



Williams Mill Rolls.

MILL ROLLS



Once the layering is complete, the entire surface of the finished Mill Roll is wire wheeled clean.

WILLIAMS



Williams Mill Roll.

WELDING



The final step before painting, is the labeling of the Mill Roll.

MILL ROLLS



Raymond Mill Rolls.

MILL ROLLS

Mill Rolls ready to ship.

MILLS



A before and after comparison of a rebuilt Mill Roll.